

## Fujipoly Data Sheet

# SARCON YR-a series

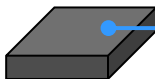
## Higher Performance Rubber Type

### FEATURES

Thin Film with Higher Thermal Conductivity , Electric Isolation and Non-Flammable.

- SARCON YR-a is available in die-cut Gaskets, extrusion shapes and more with desired designs.
- UL 94 V-0 and UL 746 150°C certified.

### CONSTRUCTIONS

| Series      | Characteristics  | Constructions  |
|-------------|--|--|
| SARCON YR-a | Fine heat conductive particles are mixed with insulative silicone rubber to produce this excellent insulative, high heat conductive silicone material : 2.2W/m-K (by Hot Wire) | <br>Plain Type |

### THERMAL RESISTANCE

Unit : K-cm<sup>2</sup>/W (K-in<sup>2</sup>/W)

| Compression Force | 20Y-a (0.2mmT) | 30Y-a (0.3mmT) | 45Y-a (0.45mmT) | 85Y-a (0.85mmT) |
|-------------------|----------------|----------------|-----------------|-----------------|
| 1.5MPa            | 1.35 (0.20)    | 2.01 (0.31)    | 2.50 (0.38)     | 4.28 (0.66)     |
| 2.5MPa            | 1.34 (0.20)    | 2.04 (0.31)    | 2.44 (0.37)     | 4.24 (0.65)     |
| 3.6MPa            | 1.26 (0.19)    | 1.93 (0.29)    | 2.41 (0.37)     | 4.07 (0.63)     |

#### 1. Test Method by FTM P-3070

Fujipoly test method FTM P-3070 which gives ASTM D5470 equivalent value. The sample is sandwiched between aluminum blocks with thermocouples installed, screwed with a specified torque, constant power is applied to the heater to generate constant heat, and the thermal resistance value is measured from the temperature difference between the upper and lower thermocouples.

#### 2. Principle

A thermal impedance is given by the equation below.

$$R_t = (T_c - T_f) \times S / P_0$$

R<sub>t</sub> : Thermal resistance (K-cm<sup>2</sup>/W)

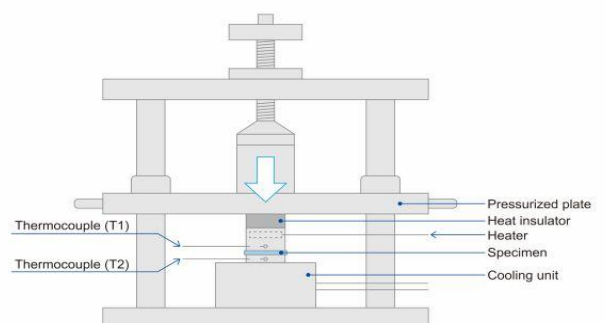
T<sub>c</sub> : T1 temperature(K)

T<sub>f</sub> : T2 temperature(K)

S : Sample installation area(cm<sup>2</sup>)

P<sub>0</sub> : Electric power(W)

#### ● Measurement diagram



**TYPICAL PROPERTIES**

| Properties            | unit                           | YR-a   |                    |                    |                    | Test method        |                          |           |
|-----------------------|--------------------------------|--------|--------------------|--------------------|--------------------|--------------------|--------------------------|-----------|
|                       |                                | 20Y-a  | 30Y-a              | 45Y-a              | 85Y-a              |                    |                          |           |
| Physical Properties   | Color                          | -      | Dark Gray          |                    |                    |                    | Visual                   |           |
|                       | Thickness                      | mm     | 0.2<br>±0.05       | 0.3<br>+0.1/-0     | 0.45<br>±0.05      | 0.85<br>±0.05      | ISO 463:2006             |           |
|                       | Specific Gravity               | -      | 2.6                |                    |                    |                    | ASTM D792                |           |
|                       | Hardness<br>Highest Value      | IRHD   | 85                 | 86                 | 89                 | 87                 | ISO 7619                 |           |
|                       | Tensile Strength               | MPa    | 14.2               | 4.5                | 4.6                | 4.0                | ASTM D412                |           |
|                       |                                | psi    | 2059               | 652                | 667                | 580                |                          |           |
| Elongation            | %                              | 50     | 73                 | 80                 | 80                 | ASTM D412          |                          |           |
| Electrical Properties | Volume Resistivity             | Ohm-m  | 1x10 <sup>12</sup> | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> | ASTM D257                |           |
|                       | Breakdown Voltage              | kV(AC) | 6                  | 10                 | 11                 | 14                 | ASTM D149                |           |
|                       | Dielectric Strength            | kV(AC) | 3                  | 7                  | 8                  | 10                 | ASTM D149                |           |
|                       | Dielectric Constant            | -      | 50Hz               | -                  | 6.2                | 6.3                | 6.0                      | ASTM D150 |
|                       |                                |        | 1kHz               | -                  | 5.8                | 5.9                | 5.7                      |           |
|                       |                                |        | 1MHz               | -                  | 5.6                | 5.7                | 5.4                      |           |
|                       | Dissipation Factor             | -      | 50Hz               | -                  | 0.030              | 0.030              | 0.028                    | ASTM D150 |
| 1kHz                  |                                |        | -                  | 0.025              | 0.025              | 0.023              |                          |           |
| 1MHz                  |                                |        | -                  | 0.010              | 0.010              | 0.010              |                          |           |
| Thermal Properties    | Thermal Conductivity           | W/m-K  | 2.2                |                    |                    |                    | ASTM D2326<br>(Hot Wire) |           |
|                       | Recommended<br>Operating Temp. | °C     | -40 to +150        |                    |                    |                    | -                        |           |
|                       |                                | °F     | -40 to +302        |                    |                    |                    |                          |           |
|                       | Relative Thermal Index         | °C     | 150                |                    |                    |                    | UL 746                   |           |
| Flame Retardant       | UL94                           | V-0    |                    |                    |                    | UL 94              |                          |           |

**DURABILITY****Heat Aging Test : 150°C (300°F)**

| Properties          | unit  | 30Y-a              |                    |                    | 45Y-a              |                    |                    | 85Y-a              |                    |                    |
|---------------------|-------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                     |       | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |
| Hardness            | IRHD  | 86                 | 93                 | 94                 | 89                 | 93                 | 94                 | 87                 | 93                 | 95                 |
| Tensile Strength    | Mpa   | 4.5                | 5.3                | 5.3                | 4.6                | 5.0                | 5.0                | 4.0                | 4.0                | 4.5                |
| Elongation          | %     | 73                 | 50                 | 40                 | 80                 | 65                 | 50                 | 80                 | 65                 | 50                 |
| Volume Resistivity  | Ohm-m | $1 \times 10^{13}$ | $1 \times 10^{13}$ | $1 \times 10^{13}$ | $7 \times 10^{12}$ | $1 \times 10^{13}$ | $1 \times 10^{13}$ | $6 \times 10^{12}$ | $2 \times 10^{13}$ | $1 \times 10^{13}$ |
| Breakdown Voltage   | kV    | 10                 | 9                  | 10                 | 11                 | 11                 | 12                 | 14                 | 15                 | 16                 |
| Dielectric Constant | 50Hz  | 6.2                | 6.2                | 6.4                | 6.3                | 6.3                | 6.1                | 6.0                | 6.5                | 6.5                |
|                     | 1kHz  | 5.8                | 5.8                | 6.0                | 5.9                | 5.9                | 5.7                | 5.7                | 6.2                | 6.2                |
|                     | 1MHz  | 5.6                | 5.6                | 5.8                | 5.7                | 5.7                | 5.5                | 5.4                | 5.9                | 5.9                |
| Dissipation Factor  | 50Hz  | 0.030              | 0.029              | 0.028              | 0.030              | 0.029              | 0.029              | 0.028              | 0.029              | 0.028              |
|                     | 1kHz  | 0.025              | 0.024              | 0.024              | 0.025              | 0.024              | 0.025              | 0.023              | 0.025              | 0.025              |
|                     | 1MHz  | 0.010              | 0.010              | 0.006              | 0.010              | 0.010              | 0.010              | 0.010              | 0.011              | 0.010              |

**Heat Aging Test : 200°C (390°F)**

| Properties          | unit  | 30Y-a              |                    |                    | 45Y-a              |                    |                    | 85Y-a              |                    |                    |
|---------------------|-------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                     |       | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |
| Hardness            | IRHD  | 86                 | 98                 | 99                 | 89                 | 98                 | 98                 | 87                 | 98                 | 99                 |
| Tensile Strength    | Mpa   | 4.5                | 5.9                | 5.6                | 4.6                | 5.4                | 5.4                | 4.0                | 4.7                | 4.7                |
| Elongation          | %     | 73                 | 30                 | 20                 | 80                 | 30                 | 20                 | 80                 | 35                 | 22                 |
| Volume Resistivity  | Ohm-m | $1 \times 10^{13}$ | $2 \times 10^{13}$ | $3 \times 10^{13}$ | $7 \times 10^{12}$ | $2 \times 10^{13}$ | $2 \times 10^{13}$ | $6 \times 10^{12}$ | $2 \times 10^{13}$ | $3 \times 10^{13}$ |
| Breakdown Voltage   | kV    | 10                 | 10                 | 10                 | 11                 | 12                 | 11                 | 14                 | 16                 | 14                 |
| Dielectric Constant | 50Hz  | 6.2                | 6.1                | 6.4                | 6.3                | 6.1                | 6.1                | 6.0                | 6.3                | 6.5                |
|                     | 1kHz  | 5.8                | 5.8                | 6.0                | 5.9                | 5.8                | 5.7                | 5.7                | 5.9                | 6.2                |
|                     | 1MHz  | 5.6                | 5.5                | 5.8                | 5.7                | 5.5                | 5.5                | 5.4                | 5.7                | 5.9                |
| Dissipation Factor  | 50Hz  | 0.030              | 0.028              | 0.028              | 0.030              | 0.028              | 0.029              | 0.028              | 0.028              | 0.028              |
|                     | 1kHz  | 0.025              | 0.024              | 0.024              | 0.025              | 0.024              | 0.025              | 0.023              | 0.024              | 0.025              |
|                     | 1MHz  | 0.010              | 0.010              | 0.006              | 0.010              | 0.010              | 0.010              | 0.010              | 0.010              | 0.010              |

**Humidity Test : 60°C (140°F) / 95%RH**

| Properties          | unit  | 30Y-a              |                    |                    | 45Y-a              |                    |                    | 85Y-a              |                    |                    |
|---------------------|-------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                     |       | Before             | 250hrs             | 500hrs             | Before             | 250hrs             | 500hrs             | Before             | 250hrs             | 500hrs             |
| Hardness            | IRHD  | 86                 | 88                 | 89                 | 89                 | 89                 | 90                 | 87                 | 89                 | 92                 |
| Tensile Strength    | Mpa   | 4.5                | 4.5                | 4.5                | 4.6                | 4.4                | 4.4                | 4.0                | 4.0                | 4.0                |
| Elongation          | %     | 73                 | 75                 | 75                 | 80                 | 75                 | 75                 | 80                 | 75                 | 75                 |
| Volume Resistivity  | Ohm-m | $1 \times 10^{13}$ | $3 \times 10^{12}$ | $3 \times 10^{12}$ | $7 \times 10^{12}$ | $3 \times 10^{12}$ | $3 \times 10^{12}$ | $6 \times 10^{12}$ | $4 \times 10^{12}$ | $4 \times 10^{12}$ |
| Breakdown Voltage   | kV    | 10                 | 9                  | 10                 | 11                 | 12                 | 12                 | 14                 | 16                 | 16                 |
| Dielectric Constant | 50Hz  | 6.2                | 6.4                | 6.4                | 6.3                | 6.5                | 6.4                | 6.0                | 6.4                | 6.6                |
|                     | 1kHz  | 5.8                | 6.0                | 6.0                | 5.9                | 6.0                | 5.0                | 5.7                | 6.0                | 6.2                |
|                     | 1MHz  | 5.6                | 5.7                | 5.7                | 5.7                | 5.7                | 4.8                | 5.4                | 5.7                | 5.9                |
| Dissipation Factor  | 50Hz  | 0.030              | 0.035              | 0.036              | 0.030              | 0.035              | 0.035              | 0.028              | 0.032              | 0.034              |
|                     | 1kHz  | 0.025              | 0.029              | 0.029              | 0.025              | 0.028              | 0.029              | 0.023              | 0.026              | 0.028              |
|                     | 1MHz  | 0.010              | 0.011              | 0.011              | 0.010              | 0.011              | 0.011              | 0.010              | 0.011              | 0.011              |

## **HANDLING NOTES**

- It is recommended to compress the material with the equal ratio on the whole surface. Partial excessive stress may also result in excessive silicone oil exudation.

## **WARRANTY STATEMENT**

- Properties of the products may be revised due to some changes for improving performance.
- Properties values in this document are not specification or guaranteed.
- This product is made of silicone, and silicone oil may exude from the product.
- This product is made of silicone, and low molecular siloxane may vaporize depending on operating conditions.
- The product is designed, developed, and manufactured for general industrial use only. Never use for medical, surgical, and/or relating purposes. Never use for the purpose of implantation and/or other purposes by which a part of or whole product remains in human body.
- Before using, a safety must be evaluated and verified by the purchaser.
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